

Work Order ID 70286

Thursday, June 02, 2011 1:18:03 PM

Page 1

Item ID: D2444

Accept

Revision ID:

Item Name: Pip Pin Assembly

Start Date: 6/2/2011 Start Qty: 20.00

Required Date: 6/7/2011 Req'd Qty: 20.00

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2444

Rev B

100

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

Assemble D2444 as per Dwg D2444 Identify as D2444

110

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

120

Identify as per dwg & Stock Location: 014

0.00



Packaging

Memo

0.00

Packaging



Setup Start



Stop



Cust Item ID:

Customer:

Run Start



Stop



6/11/06/10 (20)

counters
(20)

6/11/06/13 (20)

| W/O: | | WORK ORDER CHANGES | | | | | | | |
|------|------|--------------------|--|----|------|-----|-------------------------------------|--------------------------|--|
| DATE | STEP | PROCEDURE CHANGE | | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector | |
| | | | | | | | | | |
| | | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | | |
|------|------|----------------------------------|----------------------|---------------------------------|----------------|--|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action | | Section B | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | | |
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NOTE: Date & initial all entries

Work Order ID 70286

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Item ID: D2444

Accept

Revision ID:

Item Name: Pip Pin Assembly

Setup Start

Stop

Start Date: 6/2/2011 Start Qty: 20.00

Required Date: 6/7/2011 Req'd Qty: 20.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

6/6/14

11-06-B

| W/O: | | WORK ORDER CHANGES | | | | | | |
|------|------|--------------------|--|----|------|-----|-------------------------------------|--------------------------|
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NOTE: Date & initial all entries

Picklist Print

Thursday, June 02, 2011 1:18:00 PM

Page 1

Work Order ID: 70286

Parent Item: D2444

Parent Item Name: Pip Pin Assembly



Start Date: 6/2/2011

Required Date: 6/7/2011

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP: C103.04.041 Reformat: Incorporated D2690-X11KJ/RF11

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

BLRS-002

Purchased

No

100

Each

8.0000

1

20



Pip Pin

Location

Loc Qty

Loc Code

ST283

8

116671

8

D2690-6

Manufactured

No

100

Each

13.0000

1

20



Lanyard Assembly

Location

Loc Qty

Loc Code

ST020

13

66873

13

B70287 (20x)

6/5/11/06/10

34117947 (20x)

6/5/11/06/10

| W/O: | | WORK ORDER CHANGES | | | | | | |
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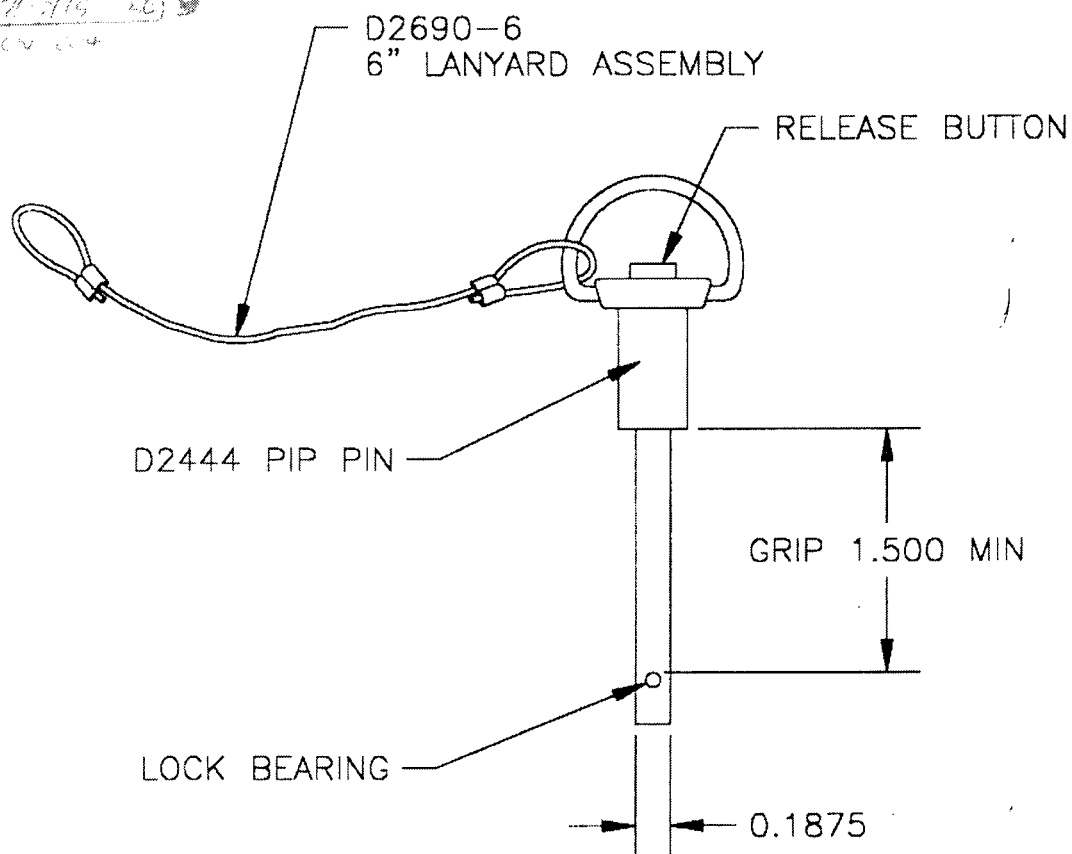
NOTE: Date & initial all entries



| | | | |
|------------------|----------|--|------------------------|
| DESIGN | DRAWN BY | DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA | |
| CHECKED | APPROVED | DRAWING NO. D2444 | REV. B SHEET 1 OF 1 |
| DATE 97.07.15 | | TITLE PIP PIN | SCALE 1:1 |
| A | 95.08.31 | NEW ISSUE | |
| B | 97.07.15 | ADD LANYARD PART NUMBER | |

SPECIFICATION CONTROL DRAWING

RELEASED
97.7.15
ECV 5.4



MD 70286

LIST OF POSSIBLE PIP PIN SUPPLIERS AND PART NUMBERS

| | |
|---------|------------------------|
| AVIBANK | BLC3RC15S RING HANDLE |
| AVIBANK | BLC3B15S BUTTON HANDLE |
| AVIBANK | BLC3TA15S 'T' HANDLE |
| AVIBANK | BLC3LA15S 'L' HANDLE |

| W/O: | | WORK ORDER CHANGES | | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|--|
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